

Status: 01/2021



Products need labeling
Label printers
for industrial applications



SQUIX
Made in Germany

Contents

Label printers

Page 3	Key features
.....	Sample applications
Pages 4, 5	Left-aligned material guidance
Pages 6, 7	Centered material guidance
Page 8	Operation panels
Page 9	Print heads
.....	Print rollers
.....	Interfaces
Pages 10, 11	Technical data
Page 12	Label software
.....	Printer control
.....	Printer administration

Accessories

Pages 13, 14	Overview
Pages 15 -17	Cutting, verification, tube labeling
.....	Cutting, perforation, stacking
.....	Rewinding, unwinding
Pages 18 -20	Applicators
Page 21	All-around labeler
.....	Assembly aids

Optional label printers

Page 22	Special covers, protective chassis
Page 23	Maintenance
.....	Service
Pages 24 -26	Delivery program

Scopes of delivery, design and technical specifications correspond to the date of the printing. Subject to change. The data provided in the catalog do not represent any warranty or guarantee.



For current data see also the Internet:
www.cab.de/en/squix

Key features



SQUIX

Label printers for industrial applications

They are for use in a wide range of applications.

They have been developed with a constant focus on easy and intuitive operation as well as high reliability.

The print mechanics and the chassis are made from high-quality materials and perfectly match in shape and function.

A large number of peripherals and software enable customer-specific solutions.

Whether operated stand-alone, linked to a PC or in a network – the rugged printers are always up to the mark.

A powerful processor results in print jobs performed quickly and labels provided straight away.

- reliable and fast printing
- accurate print images
- easy to operate
- compact design
- maximum quality standards

Sample applications

PCB labeling



Type plate labeling



Cardboard and pallet labeling



Label printers with left-aligned material guidance

designed for printing in different print widths on various materials

1.1, 1.2



Slim ones

to print small labels

Label printer		SQUIX 2	
Printable resolution	dpi	300	600
Print speed	up to mm/s	250	150
Print width	up to mm	56.9	54.1

1.3, 1.4



Universal ones

Best-selling industrial devices, providing a wide range of accessories

Label printer		SQUIX 4.3		SQUIX 4	
Printable resolution	dpi	203	300	300	600
Print speed	up to mm/s	250	250	300	150
Print width	up to mm	104	108.4	105.7	105.7

NEW

Basic devices may be provided with an integral cutter.

1.5, 1.6



Wide ones

to print Odette, UCC and GS1 labels in logistics applications

Label printer		SQUIX 6.3	
Printable resolution	dpi	203	300
Print speed	up to mm/s	250	250
Print width	up to mm	168	162.6



Basic device

providing a tear-off plate

They print on labels or on continuous materials wound on rolls or fanfold. Materials are torn off on a jagged plate. Cutting is an option, so is external rewinding.



Peel-off device

providing a rewinder internally

Peeling off labels is a feature added to a basic version. Labels are separated from the liner after printing to be removed by hand or by an applicator. Delivery includes a digital I/O interface



The extra wide one

to print pallet or barrel labels

Label printer		A8+
Printable resolution	dpi	300
Print speed	up to mm/s	150
Print width	up to mm	216

For further information on the A8+ see www.cab.de/en/a8plus

Label printer with left-aligned material guidance

as a peel-off device providing a rewinder internally



*Label printer SQUIX 4 P,
peel-off device providing a rewinder internally*

1 Hinged cover

Material stock can be checked and entire printing processes followed through a large panoramic window.

2 Plungers

One is fixed on the inside. To get a good print image, the second one is moved to the outside margin of a label.

3 Rugged metal chassis

made of cast aluminum to assemble all the units

4 Coated print rollers

Synthetic rubber is a standard to get highly accurate print images. Silicone coating is an option for extra long service life.

5 Peel-off function

to separate labels from the liner. A powered guide roller and a pinch roller enable highly accurate imprint and peel-off.

6 Peripheral port

to plug additional modules easily and quickly. They are screw-fixed.

7 Ribbon holder

Ribbons are quick and easy to replace using three-part tightening axles.

8 Roll holder

Constant tension by means of the margin stop (spring-mounted, screw-capped) while material is fed

9 Internal rewinder

to wind labels or liners with or without a cardboard core on peel-off devices. Materials are easy to handle using a three-part tightening axle.

10 Rocker

Suspension and Teflon-made guide rollers reduce traction and improve the accuracy of print images.

11 Material guide

assembled to the rocker. By a user turning the rotary knob, the stop moves to the margin of a label.

Print image accuracy

The smaller a label, the higher are the demands. Using slip correction, print offset can be reduced by ± 0.2 mm.

Label printers with centered material guidance

1.7, 1.8



basic device



peel-off device

Precise and flexible ones

to print on all materials wound on rolls or reels or fanfold, in particular very small labels or slim continuous materials such as pressed shrink tubes.

Label printer		SQUIX 4.3M		SQUIX 4M	
Printable resolution	dpi	203	300	300	600
Print speed	up to mm/s	250	250	300	150
Print width	up to mm	104	108.4	105.7	105.7

Differences to left-aligned material guidance

1 Ribbon holder

A preprinted ruler simplifies setting a ribbon.

2 Plungers

Both positions remain fixed with all widths of material. There is no need of adjustment on the print head.

3 Roll holder

By applying the margin stop, a roll centers automatically

4 Material guide

attached next to the print roller to ensure accurate print images. Material widths are set with the help of a spindle

5 Slim print rollers

to obtain accurate print images if small materials and ribbons are in use. They prevent from roller wear, print head contamination and errors while materials are fed. Synthetic rubber coating



Label printer SQUIX 4 MP, peel-off device providing a rewinder internally



Label printers "MT" with centered material guidance and a separator

1.9



basic device

To print textile applications

In applications requiring high heat energies, a ribbon may stick with the textile tape after printing. A draw roller reliably separates the ribbon from the material.

Besides textile applications, also labels or continuous materials wound on rolls or reels can be printed. There is no need of setting the width a label by moving plungers. Adapted print rollers are provided for slim materials.

Label printer		SQUIX 4.3 MT	SQUIX 4 MT	
Printable resolution	dpi	300	300	600
Print speed	up to mm/s	250	300	150
Print width	up to mm	108.4	105.7	105.7

Differences to left-aligned material guidance

1 Ribbon holder

A preprinted ruler simplifies setting a ribbon.

2 Plungers

Both positions remain fixed with all widths of material. There is no need of adjustment on the print head.

3 Antistatic brush

to dissipate electrostatic charge after printing, in particular if plastic materials are in use

4 Separator

In applications requiring high heat energies, a ribbon may stick with the textile tape after printing. A draw roller reliably separates the ribbon from the material.

5 Roll holder

By applying the margin stop, a roll centers automatically

6 Material guide

attached next to the print roller to ensure accurate print images. Material widths are set with the help of a spindle

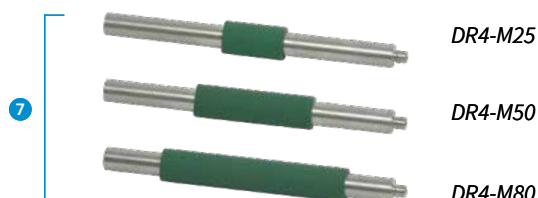
7 Slim print rollers

to obtain accurate print images if small materials and ribbons are in use. They prevent from roller wear, print head contamination and errors while materials are fed.

Synthetic rubber coating












Label printer SQUIX 4 MT providing a built-on separator



Operation panel

Self-explanatory symbols help with the device settings and enable a printer to be operated intuitive and easily.

- 1 **LED:** Power ON
- 2 **Status bar:** reception of data, record data stream, pre-warning to a ribbon ending, SD memory card / USB memory stick plugged, Bluetooth, WLAN, Ethernet, USB slave, time
- 3 **Printer status:** ready, pause, number of labels printed in a print job, label in peel-off position, external start signal awaited
- 4 **USB port** to plug a service key or a memory stick, to transfer data to the IFFS memory
- 5 **USB WLAN stick** 2.4 GHz 802.11b/g/n enclosed in the scope of delivery; In hotspot mode, mobile devices can connect directly to a printer via WLAN.
- 6 **Operation**
 -  Cutter / perforation cutter: cutting
 -  External rewriter: wound outside or inside
 -  Tear-off mode / peel-off mode: printing a label
 -  Applicator: printing and labeling in individual steps

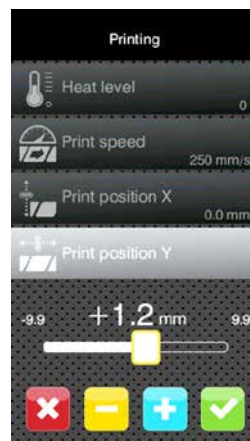
-  Jump to menu
-  Stop and delete all print jobs
-  Interrupt and continue print job
-  Reprint last label
-  Label feed



Setup options



Printing parameters



Print positions Y



Print speeds



Video tutorials

External operation panel

same functionality as on the printer

display in landscape or portrait mode

Users are free to choose whether to operate the external panel or the one installed on the printer.

USB 2.0 Hi-Speed device to connect a printer

- 1 **LED:** Power ON
- 2 **USB port** to plug a service key or a memory stick, to transfer data to the IFFS memory
- 3 **Connecting USB cable**, lengths 1.8 m to 16 m
If length succeeds 3 m, use only specified cables.
For dimensions see assembly instructions



Print heads



A print head can be replaced by any other one, provided they are of equal width. They are detected and calibrated by the CPU automatically.

Major data such as the operational performance, maximum operational temperatures and heat energies are kept in memory on a print head. The data can be read at the premise.

Print heads provided for SQUIX 2, SQUIX 4 - 300, 600 dpi
to print sharp-edge images
to print small fonts and graphics on typeplates
to print on materials that imply high energy needs

Print heads provided for SQUIX 4.3, SQUIX 6.3 - 203, 300 dpi
durable
to operate in harsh environments, thermal direct printing

Print rollers



Two materials:

Print rollers DR

Synthetic rubber coating
highly accurate print images, provided as standard

Print rollers DRS

Silicone coating
extra long service life at a higher print image tolerance

Interfaces



1 to plug a **SD memory card**

2 **2 USB hosts** to plug a service key, USB memory stick, keyboard, barcode scanner, USB Bluetooth adapter, USB WLAN stick, external operation panel

3 **USB 2.0 Hi-Speed device** to connect a PC

4 **Ethernet 10/100 Mbit/s**

5 **RS232-C** 1,200 to 230,400 baud / 8 bit

6 **Digital I/O interface**

a standard on peel-off devices, an option for basic devices

Printing is triggered by a PLC, a sensor or with the help of a hand switch. Status and error reports are displayed.

compliant to IEC/EN 61131-2, type 1+3

All the inputs and outputs are galvanically isolated and protect from reverse polarity. The outputs also protect from short circuit.

PNP inputs

Start printing or labeling
Print first label
Reprint
Delete print job
Label removed
Stop printing or labeling
Pause
Reset

PNP, NPN outputs

Device ready
Print data available
Initial / upper end position
Paper feed ON
Label in peel-off position
Label transfer / lower end position
Pre-warning to ribbon ending
Collective error

Technical data

● typical ○ possible ■ standard □ option

Label printer		Type	1.1, 1.2		1.3, 1.4			1.5, 1.6		1.7, 1.8			1.9					
			SQUIX 2		SQUIX 4.3		SQUIX 4	SQUIX 6.3		SQUIX 4.3 M		SQUIX 4 M	SQUIX 4.3MT	SQUIX 4 MT				
Material guidance			left-aligned						centered									
Printing method	Thermal transfer		●	●	●	●	●	●	●	●	●	●	●	●	●			
	Thermal direct		○	-	●	●	○	-	●	●	○	-	●	○	-			
Printable resolution	dpi		300	600	203	300	300	600	203	300	203	300	300	600	300	600		
Print speed	up to mm/s		250	150	250	250	300	150	250	250	250	250	300	150	250	300		
Print width	up to mm		56.9	54.1	104	108.4	105.7	105.7	168	162.6	104	108.4	105.7	105.7	108.4	105.7		
Initial print	Distance to locating edge	mm	2		2.8		1.2	2		0.5		3.2		centered				
Material¹⁾																		
Paper, cardboard, plastics PET, PE, PP, PI, PVC, PU, acrylate, Tyvec			●		●			●		●			●		●			
Shrink tube	ready for use		-		○			○		●			○					
	continuous, pressed		-		-			-		●			○					
Textile tape			-		-			-		○			●					
Packing	wound on a roll, fanfold		●		●			●		●			●					
	wound on a reel		-		-			-		●			●					
	Roll diameter	up to mm	205															
	Core diameter	mm	38.1 - 76															
Winding			outside or inside															
Labels	Width	mm	4 - 63		20 - 116			46 - 176		4 - 110			4 - 110					
	Height	no label backfeed ²⁾	from mm	4		4			6		3			4				
		label backfeed ²⁾	from mm	4		6			12		4			6				
	label backfeed peel-off	from mm	6		6			12		6			-					
Thickness			mm 0.03 - 0.6															
Liner	Width	mm	24 - 67		24 - 120			50 - 180		9 - 114			9 - 114					
	Thickness	mm	0.03 - 0.16															
Continuous material	Width	mm	24 - 67		24 - 120			50 - 180		9 - 114			9 - 114					
	Thickness	mm	0.05 - 0.5															
	Weight (cardboard)	up to g/m ²	300															
Shrink tube	Width	ready for use	up to mm	-		120			-		114			114				
	continuous, pressed	mm	-		-			-		4 - 85			4 - 85					
	Thickness	up to mm	-		1.1			-		1.1			1.1					
Ribbon ³⁾	Coating			outside or inside														
	Roll diameter			up to mm 90														
	Core diameter			mm 25.4														
	Length			up to m 600														
	Width			25 - 67		25 - 114			50 - 170		25 - 114			25 - 114				
Internal rewinder provided on peel-off devices																		
Outside diameter			up to mm		142						-							
Core diameter			mm		40						-							
Winding			outside															
Printer dimensions and weights																		
Width x Height x Depth			mm		200 x 288 x 460			252 x 288 x 460		312 x 288 x 460			252 x 288 x 460			252 x 288 x 460		
Weight			kg		9		10			14			10			10		
Label sensors to indicate positions																		
Transmissive sensor			detecting		labels or punch marks and materials ending, print marks on translucent materials													
Reflective sensor			reflex from below or top		detecting labels and materials ending, print marks on non-translucent materials													
Sensor distance	to locating edge		left-aligned mm		5 - 26		5 - 60			-			-					
	from centre to locating edge		centered mm		-		-			0 - 55			0 - 55					
Material passage			up to mm		2													
Electronics																		
Processor 32 bit clock rate			MHz		800													
Main memory (RAM)			MB		256													
Data memory (IFFS)			MB		50													
Port to plug a SD memory card (SDHC, SDXC)			up to GB		512													
Battery to indicate time and date, real-time clock			■															
Data memory when power turns off (e.g. serial numbers)			■															
Interfaces																		
RS232-C 1,200 to 230,400 baud / 8 bit			■															
USB 2.0 Hi-Speed device to connect a PC			■															
Ethernet 10/100 Mbit/s			LPD, RawIP printing, SOAP webservice, OPC UA, WebDAV, DHCP, HTTP/HTTPS, FTP/FTPS, TIME, NTP, Zeroconf, SNMP, SMTP, VNC															
1 USB host on the operation panel			to plug a		service key or USB memory stick													
1 USB host on the operation panel			to plug a		USB WLAN stick 2.4 GHz 802.11b/g/n													
2 USB hosts on the back of the device			to plug a		Service Key, USB memory stick, keyboard, barcode scanner, USB Bluetooth adapter, USB WLAN stick, external operation panel													
USB WLAN stick 2.4 GHz 802.11b/g/n					hotspot mode or infrastructure mode						■ (enclosed in the scope of delivery)							
2.4 GHz 802.11b/g/n + 5 GHz 802.11a/n/ac, rod antenna					hotspot mode or infrastructure mode						□							
USB Bluetooth adapter			□															
USB host, 24 VDC, to plug peripherals			■															
Digital I/O interface providing 8 inputs and outputs	Peel-off printer		■															
	Basic printer		□															

¹⁾ Specifications are standard values. Applications with small or strongly adhesive labels have to be tested, so are thin, slim, thick or stiff materials.

²⁾ when labels are torn off, cut, rewound

³⁾ A ribbon should be at least as wide as the liner.

Technical data

■ standard □ option

Operating data																							
Voltage	100 - 240 VAC, 50/60 Hz, PFC																						
Power consumption	<10 W in standby / typical are 100 W																						
Temperature / humidity	<table border="0"> <tr> <td>Operation</td> <td>+5 - 40°C / 10 - 85 %, not condensing</td> </tr> <tr> <td>Stock</td> <td>0 - 60°C / 20 - 85 %, not condensing</td> </tr> <tr> <td>Transport</td> <td>-25 - 60°C / 20 - 85 %, not condensing</td> </tr> </table>	Operation	+5 - 40°C / 10 - 85 %, not condensing	Stock	0 - 60°C / 20 - 85 %, not condensing	Transport	-25 - 60°C / 20 - 85 %, not condensing																
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Stock	0 - 60°C / 20 - 85 %, not condensing																						
Transport	-25 - 60°C / 20 - 85 %, not condensing																						
Approvals	CE, FCC Class A, ICES-3, cULus, CB, CoC Mexico, CCC, EAC, BIS, BSMI, KC-Mark																						
Operation panel																							
Colored LCD touch display	<table border="0"> <tr> <td>Screen diagonal</td> <td>"</td> <td>4.3</td> </tr> <tr> <td>Resolution Width x Height</td> <td>px</td> <td>272 x 480</td> </tr> </table>	Screen diagonal	"	4.3	Resolution Width x Height	px	272 x 480																
Screen diagonal	"	4.3																					
Resolution Width x Height	px	272 x 480																					
Setup options																							
<table border="0"> <tr> <td>Print Labels</td> <td>Region:</td> </tr> <tr> <td>Ribbon</td> <td>- Language</td> </tr> <tr> <td>Tear-off</td> <td>- Country</td> </tr> <tr> <td>Peal-off</td> <td>- Keyboard</td> </tr> <tr> <td>Cut</td> <td>- Time zone</td> </tr> <tr> <td>Apply</td> <td>Time</td> </tr> <tr> <td>Interfaces</td> <td>Display:</td> </tr> <tr> <td>Error</td> <td>- Brightness</td> </tr> <tr> <td></td> <td>- Power saving mode</td> </tr> <tr> <td></td> <td>- Orientation</td> </tr> <tr> <td></td> <td>Interpreter</td> </tr> </table>	Print Labels	Region:	Ribbon	- Language	Tear-off	- Country	Peal-off	- Keyboard	Cut	- Time zone	Apply	Time	Interfaces	Display:	Error	- Brightness		- Power saving mode		- Orientation		Interpreter	
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Status bar																							
<table border="0"> <tr> <td>Reception of data</td> <td>Bluetooth</td> </tr> <tr> <td>Record data stream</td> <td>WLAN</td> </tr> <tr> <td>Pre-warning to a ribbon ending</td> <td>Ethernet</td> </tr> <tr> <td>SD memory card plugged</td> <td>USB slave</td> </tr> <tr> <td>USB memory stick plugged</td> <td>Time</td> </tr> </table>	Reception of data	Bluetooth	Record data stream	WLAN	Pre-warning to a ribbon ending	Ethernet	SD memory card plugged	USB slave	USB memory stick plugged	Time													
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Controls																							
<table border="0"> <tr> <td>Ribbon winding</td> <td>Print head voltage</td> </tr> <tr> <td>Ribbon pre-warning</td> <td>Print head temperature</td> </tr> <tr> <td>Ribbon ending</td> <td>Print head open</td> </tr> <tr> <td>Material ending</td> <td>Pinch roller open (peel-off device, separator)</td> </tr> <tr> <td></td> <td>Peripheral error</td> </tr> </table>	Ribbon winding	Print head voltage	Ribbon pre-warning	Print head temperature	Ribbon ending	Print head open	Material ending	Pinch roller open (peel-off device, separator)		Peripheral error													
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	Peripheral error																						
Test routines																							
System diagnostics	and print head detection at start up																						
Display of information, test printout, analysis	<table border="0"> <tr> <td>Status printout</td> <td>Test grid</td> </tr> <tr> <td>Fonts list</td> <td>Label profile</td> </tr> <tr> <td>List of devices</td> <td>List of events</td> </tr> <tr> <td>WLAN status</td> <td>Monitor mode</td> </tr> </table>	Status printout	Test grid	Fonts list	Label profile	List of devices	List of events	WLAN status	Monitor mode														
Status printout	Test grid																						
Fonts list	Label profile																						
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WLAN status	Monitor mode																						
Status reports	<ul style="list-style-type: none"> - Printout of printer settings such as print lengths and service hours so far - Device status request by software command - Display of network errors, links missing, barcode errors, peripheral errors, etc. on the operation panel 																						
Fonts																							
provided internally	<table border="0"> <tr> <td>5 bitmap fonts:</td> <td>7 vector fonts:</td> </tr> <tr> <td>12 x 12 dots</td> <td>AR Heiti Medium GB-Mono</td> </tr> <tr> <td>16 x 16 dots</td> <td>CG Triumvirate Cond. Bold</td> </tr> <tr> <td>16 x 32 dots</td> <td>Garuda</td> </tr> <tr> <td>OCR-A</td> <td>HanWangHeiLight</td> </tr> <tr> <td>OCR-B</td> <td>Monospace 821</td> </tr> <tr> <td></td> <td>Swiss 721</td> </tr> <tr> <td></td> <td>Swiss 721 Bold</td> </tr> </table>	5 bitmap fonts:	7 vector fonts:	12 x 12 dots	AR Heiti Medium GB-Mono	16 x 16 dots	CG Triumvirate Cond. Bold	16 x 32 dots	Garuda	OCR-A	HanWangHeiLight	OCR-B	Monospace 821		Swiss 721		Swiss 721 Bold						
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	Swiss 721																						
	Swiss 721 Bold																						
to store	TrueType fonts																						
Character sets	<p>Windows-1250 to -1257 DOS 437, 737, 775, 850, 852, 857, 862, 864, 866, 869 EBCDIC 500 ISO 8859-1 to -10 and -13 to -16 WinOEM 720 UTF-8 MacRoman DEC MCS KOI8-R</p> <table border="0"> <tr> <td>Western European</td> <td>Cyrillic</td> </tr> <tr> <td>Eastern European</td> <td>Greek</td> </tr> <tr> <td>Chinese, simplified</td> <td>Latin</td> </tr> <tr> <td>Chinese, traditional</td> <td>Hebrew</td> </tr> <tr> <td>Thai</td> <td>Arabic</td> </tr> </table>	Western European	Cyrillic	Eastern European	Greek	Chinese, simplified	Latin	Chinese, traditional	Hebrew	Thai	Arabic												
Western European	Cyrillic																						
Eastern European	Greek																						
Chinese, simplified	Latin																						
Chinese, traditional	Hebrew																						
Thai	Arabic																						
Bitmap fonts	Widths and heights 1 - 3 mm Zoom factors 2 to 10 Orientations 0°, 90°, 180°, 270°																						
Vector / TrueType fonts	Widths and heights 0.9 - 128 mm Continuous zoom Orientation 360° in steps of 1°																						
Font styles	bold, italic, underlined, outline, inverse - depending from the font type																						
Character spacing	variable or monospace																						

Graphics																			
Elements	lines, arrows, rectangles, circles, ellipses - filled and gradient																		
Formats	PCX, IMG, BMP, TIF, MAC, GIF, PNG																		
Barcodes																			
Linear	<table border="0"> <tr> <td>Code 39, Code 93</td> <td>Interleaved 2/5</td> </tr> <tr> <td>Code 39 Full ASCII</td> <td>Ident and routing code of Deutsche Post</td> </tr> <tr> <td>Code 128 A, B, C</td> <td>Codabar</td> </tr> <tr> <td>EAN 8, 13</td> <td>JAN 8, 13</td> </tr> <tr> <td>EAN/UCC 128 / GS1-128</td> <td>MSI</td> </tr> <tr> <td>EAN/UPC Appendix 2</td> <td>Plessey</td> </tr> <tr> <td>EAN/UPC Appendix 5</td> <td>Postnet</td> </tr> <tr> <td>FIM</td> <td>RSS 14</td> </tr> <tr> <td>HIBC</td> <td>UPC A, E, E0</td> </tr> </table>	Code 39, Code 93	Interleaved 2/5	Code 39 Full ASCII	Ident and routing code of Deutsche Post	Code 128 A, B, C	Codabar	EAN 8, 13	JAN 8, 13	EAN/UCC 128 / GS1-128	MSI	EAN/UPC Appendix 2	Plessey	EAN/UPC Appendix 5	Postnet	FIM	RSS 14	HIBC	UPC A, E, E0
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Code 128 A, B, C	Codabar																		
EAN 8, 13	JAN 8, 13																		
EAN/UCC 128 / GS1-128	MSI																		
EAN/UPC Appendix 2	Plessey																		
EAN/UPC Appendix 5	Postnet																		
FIM	RSS 14																		
HIBC	UPC A, E, E0																		
2D and stacked	<p>DataMatrix DataMatrix Rectangle Extension QR code Micro QR code GS1 QR code GS1 DataMatrix PDF 417 Micro PDF 417 UPS MaxiCode GS1 DataBar Aztec Codablock F Dotcode RSS 14 truncated, limited, stacked, stacked omni-directional</p> <p>All codes may vary in height, modular width and ratio. Orientations 0°, 90°, 180°, 270° Check digits, plain text printouts and start/stop codes are options depending from the type of code.</p>																		
Software																			
Label software	<table border="0"> <tr> <td>cablabel S3 Lite</td> <td>■</td> </tr> <tr> <td>cablabel S3 Viewer</td> <td>■</td> </tr> <tr> <td>cablabel S3 Pro</td> <td>□</td> </tr> <tr> <td>cablabel S3 Print</td> <td>□</td> </tr> </table>	cablabel S3 Lite	■	cablabel S3 Viewer	■	cablabel S3 Pro	□	cablabel S3 Print	□										
cablabel S3 Lite	■																		
cablabel S3 Viewer	■																		
cablabel S3 Pro	□																		
cablabel S3 Print	□																		
Running also with	<table border="0"> <tr> <td>CODESOFT</td> <td></td> </tr> <tr> <td>NiceLabel</td> <td></td> </tr> <tr> <td>BarTender</td> <td></td> </tr> </table>	CODESOFT		NiceLabel		BarTender													
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NiceLabel																			
BarTender																			
Stand-alone operation	■																		
Windows printer drivers WHQL certified	<table border="0"> <tr> <td>Windows Vista</td> <td>Server 2008</td> <td></td> </tr> <tr> <td>Windows 7</td> <td>Server 2008 R2</td> <td></td> </tr> <tr> <td>Windows 8</td> <td>Server 2012</td> <td>■</td> </tr> <tr> <td>Windows 8.1</td> <td>Server 2012 R2</td> <td></td> </tr> <tr> <td>Windows 10</td> <td>Server 2016</td> <td></td> </tr> <tr> <td></td> <td>Server 2019</td> <td></td> </tr> </table>	Windows Vista	Server 2008		Windows 7	Server 2008 R2		Windows 8	Server 2012	■	Windows 8.1	Server 2012 R2		Windows 10	Server 2016			Server 2019	
Windows Vista	Server 2008																		
Windows 7	Server 2008 R2																		
Windows 8	Server 2012	■																	
Windows 8.1	Server 2012 R2																		
Windows 10	Server 2016																		
	Server 2019																		
Apple Mac OS X printer drivers	from version 10.6	■																	
Linux printer drivers	from CUPS 1.2	■																	
Programming	<table border="0"> <tr> <td>JScript printer language</td> <td>■</td> </tr> <tr> <td>abc Basic Compiler</td> <td>■</td> </tr> <tr> <td>ZPL II (The datastream must be tested in advance.)</td> <td>□</td> </tr> </table>	JScript printer language	■	abc Basic Compiler	■	ZPL II (The datastream must be tested in advance.)	□												
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Integration	SAP Database Connector	■ ■																	
Administration	Printer control Configuration in the Intranet and Internet Network Manager (in preparation)	■ ■ ■																	

cab makes use of free and Open Source software in its products.
See information provided on www.cab.de/opensource

OPC UA

All the latest cab printers are ready to interact with machines and components of different manufacturers in industrial plants.

An OPC UA server and a client are a part of the firmware.

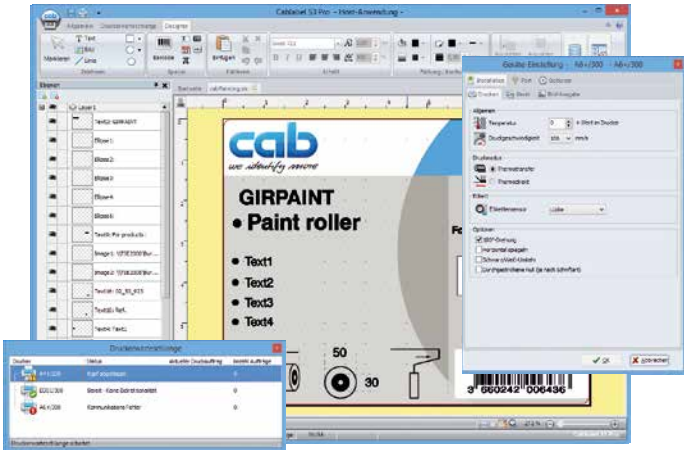


For further data see also the Internet:
www.cab.de/en/opcua

Label software

cablabel S3 - design, print, administrate

cablabel S3 opens up the full potential of cab devices. At first, a label must be defined. Its modular design enables cablabel S3 adapt to requirements step by step. Embedded plug-ins like the JScript Viewer support features such as native JScript programming. The designer user interface synchronizes in real time, so are JScripts codes. Integrating the Database Connector or a barcode verifier are options.



For further information see
www.cab.de/en/cablabe

Stand-alone printing

Deciding for this operating mode enables a printer to select and print labels even when there is no host system connected. Labels can be designed using software such as cablabel S3 or programmed in a text editor directly on a PC. Data such as label formats, texts, graphics, as well s contents from a database can be stored on a memory card, a USB memory stick or in the printer's internal IFFS memory. Only variable data are sent by a keyboard, a barcode scanner, a scale or any other host system to a printer to be printed. It may also be recalled by the Database Connector from the host and printed.



Printer control



Drivers

cab provides 32 / 64 bit drivers to control a printer with software other than cablabel S3.



To run the drivers, operating systems need to be at least Windows¹⁾ Vista, Mac OS X²⁾³⁾ 10.6 and Linux³⁾ CUPS 1.2.



Free download on www.cab.de/en/support

Programming



JScript

cab printers embed the JScript programming language. Free manual download on www.cab.de/en/programming



abc Basic Compiler

abc in addition to JScript and as an integral firmware component enables advanced printer programming before data are edited for printout. For example, external printer languages can be replaced without intervening in the print application in progress. Data may be imported as well from other systems such as scales, barcode scanners or a PLC.

Integration



Printer Vendor Program

cab as a partner in this program developed a replace method to control cab printers from SAP⁴⁾ R/3 using SAPScript. Only variable data are sent by a host system to a printer. They unite on the printer with the images and fonts that have been stored in the local memory (IFFS, memory card, etc.).

Printer administration



Configuration in the Intranet and Internet

cab printers integrate a HTTP and FTP server. By this, a printer can be controlled and configured, firmware updated and memory cards managed using standard applications such as web browsers or FTP clients. Using SNMP/SMTp clients, the attention of administrators or operators is drawn to warnings and errors via email or SNMP datagrams. Time and date are synchronized using a time server.



Network Manager in preparation

Several printers can be managed simultaneously in a network, controlled and configured from one place. So are firmware updates, memory card management, data synchronization and PIN administration.



Database Connector

Printers connected to a network may access data directly from a central ODBC or OLEDB database and print it on a label. While printing, data can be rewritten to the database.

¹⁾ Windows is a registered trademark of Microsoft Corporation

²⁾ MAC OS X is a registered trademark of Apple Computer, Inc.

³⁾ for device series SQUIX, MACH 4S, EOS, HERMES Q, PX, PX Q

⁴⁾ SAP and all corresponding logos are trademarks or registered trademarks of SAP SE






















Overview of accessories

● typical ○ possible ■ standard □ option

Pos.		Basic device	Peel-off device	1.1, 1.2	1.3, 1.4	1.5, 1.6	1.7, 1.8	1.9
				SQUIX 2	SQUIX 4.3 SQUIX 4	SQUIX 6.3	SQUIX 4.3 M SQUIX 4 M	SQUIX 4.3 MT SQUIX 4 MT
2.4	Print rollers DR4-M25, -M50, -M80	●	●	-	-	-	□	□
2.5	Print roller DRS	●	●	□	□	□	□	□
2.6	External operation panel	●	●	□	□	□	□	□
	Connecting USB cable	●	●	□	□	□	□	□
2.7	Antistatic brush	●	●	□	□	□	□	■
2.8	Adapter 100	●	●	□	□	□	□	□
2.9	SD memory card	●	●	□	□	□	□	□
2.10	USB memory stick	●	●	□	□	□	□	□
2.11	USB WLAN stick with a rod antenna	●	●	□	□	□	□	□
2.12	USB Bluetooth adapter	●	●	□	□	□	□	□
2.13	Scanner CC200-SQ	●	●	□	□	□	□	-
Peel-off								
2.14	Present sensor PS800	-	●	□	□	□	-	-
2.15	Present sensor PS900	-	●	□	□	□	□	-
2.16	Present sensor PS1000 MP	-	●	-	-	-	□	-
2.17	Extended peel-off plate DP410	-	●	□	□	□	□	-
2.18	Reflective product sensor	-	●	□	□	□	□	-
Interfaces, switches								
3.1	Digital I/O interface	●	●	□	□	□	□	□
3.2	I/O interface plug, SUB-D, 25 pins	●	●	□	□	□	□	□
3.3	Label selection - I/O box	●	●	□	□	□	□	□
3.4	Hand switch TR2	●	●	□	□	□	□	□
3.5	Foot switch	●	●	□	□	□	□	□
Connecting cable								
4.1	Connecting RS232-C cable	●	●	□	□	□	□	□
Cutting, perforation, stacking								
5.1	Cutter CU200, CU400, CU600 tray included	●	○	□	□	□	□	□
		●	○	-	□	-	□	-
5.2	Perforation cutters PCU400/2,5, PCU400/10	●	○	-	□	-	□	□
5.3	Stacker ST400 M providing a cutter and a base frame	●	○	-	-	-	□	□
5.4	Cutter CSQ 400	●	-	-	■ or □	-	■ or □	-
Rewinding, unwinding								
6.1	Guide plates RG200, RG400	-	●	□	□	-	□	-
6.3	External rewinders ER1/210, ER2/210 ¹⁾	●	○	-	□	□	○	-
6.5	External rewinders ER4/300, ER6/300	●	○	-	□	□	○	-
6.6	External unwinders EU4/300, EU6/300	●	○	-	□	□	□	□
6.7	Kit to adapt a rewinder and/or unwinder	●	○	-	□	□	□	□
Applicators, demand modules								
7.1-7.5	Applicators S1000-220, -300, -400	-	●	□	□	□	□	-
7.6-7.8	Applicator S3200	-	●	□	□	-	□	-
7.9	Demand modules S5104, S5106	-	●	-	□	□	-	-
7.10	All-around labeler	-	●	□	□	-	□	-
7.11	Tube applicator AXON 2	-	●	-	-	-	□	-
Assembly aids								
8.1	Mounting plate	-	●	□	□	-	□	-
8.2	Profiles 40, 80, 120 mm	-	●	□	□	-	□	-
8.3	Base plate 500 x 255 mm	-	●	□	□	-	□	-
8.4	Floor stand 1600	-	●	□	□	□	□	-
8.5	Printer retainer	-	●	□	□	□	□	-
Special covers								
9.1	providing an ESD surface	●	●	□	□	□	□	□
9.2	for use in food applications	●	●	□	□	□	□	□
Protective chassis								
9.3	Stainless steel chassis to protect in food applications	●	●	-	□	□	□	-
9.4	Chassis to protect from dust	●	●	-	□	□	□	-
	Chassis to protect in cleanroom applications	●	●	-	□	□	□	-

¹⁾ designed for the A+ printer series, adapted to SQUIX; supplied until external rewinders ER20x will be available

Accessories

<p>2.4</p> 	<p>Print roller DR4-M25 to process liners and continuous materials up to 25 mm wide</p> <p>Print roller DR4-M50 to process liners and continuous materials up to 50 mm wide</p> <p>Print roller DR4-M80 to process liner and continuous materials up to 80 mm wide</p> <p>Synthetic rubber coating for highly accurate print images</p>	<p>2.14</p> 	<p>Present sensor PS800 for use with materials guided left-aligned</p> <p>Labels in peel-off position are detected. After a label has been removed, the next one is printed automatically.</p> <p>Label widths from 16 mm Label heights from 6 mm 7 mm distant from locating edge</p>
<p>2.5</p> 	<p>Print roller DRS4 to process materials up to 120 mm wide</p> <p>Silicone coating for extra long service life at a higher print image tolerance</p>	<p>2.15</p> 	<p>Present sensor PS900 for use with materials guided left-aligned or centered</p> <p>The moveable sensor in particular qualifies for detecting small or customized labels. After a label has been removed, the next one is printed automatically.</p> <p>Label widths from 4 mm Label heights from 6 mm Left-aligned: 12 - 60 mm distant from locating edge centered: position ibid.</p>
<p>2.6</p> 	<p>External operation panel If the operation panel on a printer cannot be accessed after installation, an additional external one can be plugged.</p> <p>Printer connection: USB 2.0 Hi-speed device</p> <p>Connecting cables are required for power supply. The following or equivalent cables ensure functionality.</p> <p>Connecting USB cable, length 1.8 m Connecting USB cable, length 3 m Connecting USB cable, length 5 m Connecting USB cable, length 11 m Connecting USB cable, length 16 m</p> 	<p>2.16</p> 	<p>Present sensor PS1000 MP for use with materials guided centered</p> <p>Labels in peel-off position are detected. After a label has been removed, the next one is printed automatically.</p> <p>Label widths from 4 mm Label heights from 6 mm centered position</p>
<p>2.7</p> 	<p>Antistatic brush to dissipate electrostatic charge after printing, in particular if plastic materials are in use</p>	<p>2.17</p> 	<p>Extended peel-off plate DP410 to process labels that hardly separate from their liner due to a strong adhesive or very thick liner material. Use only if printing on demand has been triggered by the touch of a button or by a control signal. A present sensor cannot be used.</p>
<p>2.8</p> 	<p>Adapter 100 to process label rolls having a core diameter of 100 mm and outside diameters succeeding 180 mm</p>	<p>2.18</p> 	<p>Reflective product sensor to detect products automatically on a conveyor</p>
<p>2.9</p> 	<p>SD memory card</p>	<p>3.1</p> 	<p>Digital I/O interface Labeling is triggered by a PLC, a sensor or with the help of a hand switch. Status and error reports are displayed. A standard on peel-off devices, an option for basic devices</p>
<p>2.10</p> 	<p>USB memory stick</p>	<p>3.2</p> 	<p>I/O interface plug, SUB-D, 25 pins Clamping screws are provided to plug all the control signals to the I/O interface.</p>
<p>2.11</p> 	<p>USB WLAN stick 2.4 GHz 802.11b/g/n + 5 GHz 802.11a/n/ac A rod antenna provides extended ranges in infrastructure mode.</p>	<p>3.3</p> 	<p>Label selection - I/O box 16 labels per box can be selected from a memory card by a superior control unit such as a PLC. Two boxes may be plugged. Using an I/O box, four inputs and outputs suffice to implement simple PLC processes via abc programming.</p>
<p>2.12</p> 	<p>USB Bluetooth adapter</p>	<p>3.4</p> 	<p>Hand switch TR2 to plug to the digital I/O interface</p>
		<p>3.5</p> 	<p>Foot switch to plug to the digital I/O interface</p>
		<p>4.1</p> 	<p>Connecting RS232-C cable 9/9 pins, length 3 m</p>

Cutting, verification, tube labeling

5.4

NEW



Cutter CSQ 400 provided for all basic SQUIX 4 devices assembled to a printer (see delivery program Pos. 1.12/13) or accessorial on delivery.

Paper labels and self-adhesive labels, cardboard and plastic materials, as well as shrink tubes can be cut. By pivoting the cutter, materials can be accessed to be removed. Label heights can be set on the tray.

By keeping in memory the number of cuts, wear can be controlled.

The CSQ 402 provides a more powerful engine and titanium-coated cutters. These guarantee highly performant cutting even through thick materials such as cardboard and shrink tubes, as well as through self-adhesive materials.

Cutter			CSQ 401	CSQ 402
To be used with			all basic SQUIX 4 devices	
Material	Width	up to mm	120	120
	Weight of cardboard	up to gr/m ²	200	300
	Thickness	mm	0.7	1.1
Cut length		from mm	10	10
Tray to collect materials	length	up to mm	100	100
Material passage		up to mm	2.5	2.5
Cycle performance		cuts/min with material 1 mm high, no backfeed	120	200
Service life motor no. of cuts		up to	2 mio.	5 mio.
		cutter no. of cuts up to	1* mio.	2* mio.
Controls			cutter has not reached final position, cutter pivoted, cover removed from cutter	

*depending from the material

2.13

NEW



Scanner CC200-SQ to detect linear barcodes and 2D codes

A camera checks a barcode printed on a label in horizontal or vertical direction in terms of legibility or content. In the case of a bad encoding, printing stops and the label is removed.

The scanner operates in tear-off mode and peel-off mode.

For further information see assembly instructions: www.cab.de/en/cc200

Scanner			CC200-SQ
To be used with			all SQUIX printers
Scan distance		mm	45 - 150
Scan angle		°	-15 to +15
Number of barcodes on a label			1
Controls	GOODBAD		legibility
	VERIFY		results in terms of legibility are compared with initial data

7.11

NEW



Tube applicator AXON 2

to label tubes of diameters 10 to 17 mm

AXON 2.1 for diameters 16 - 20 mm see AXON catalog

The tubes may be inserted and removed by hand or automatically by a gripper. They may also be ejected to a tray.

For information on the tube labeling system AXON 2 see

www.cab.de/en/axon-2

Tube applicator			AXON 2
To be used with			SQUIX 4.3 MP, SQUIX 4 MP
Tubes	Diameter	mm	10 - 17
	Length including cap	mm	38 - 105
	Conicity	up to %	0.8
Labels	Materials		paper, plastics such as PP, PC
	Width	mm	10 - 56
	Height	from mm	12
Liner	Width	up to mm	60
Controls			applicator pivoted, tube missing, wrong tube diameter

Cutting, perforation, stacking

5.1



Cutters CU

to cut paper labels and self-adhesive labels, cardboard, textile and plastic materials, as well as shrink tubes.

Tray to collect a maximum of approx. 50 labels

Cutter			CU200	CU400		CU600
To be used with			SQUIX 2	SQUIX 4.3 SQUIX 4	SQUIX 4.3 M SQUIX 4 M SQUIX 4.3 MT SQUIX 4 MT	SQUIX 6.3
Material	Width	up to mm	67	120	114	180
	Weight of cardboard	gr/m ²	60 - 300			
	Thickness	mm	0.05 - 1.1			
Cut length		from mm	5			
Material passage		up to mm	2.5			
Cycle performance		cuts/min with material 1 mm high, no backfeed	100			
Stop printing if			cutter has not reached final position			
Tray						
Label height		up to mm	-	100	-	-

5.2



Perforation cutters PCU400

perforate continuous materials such as textile tapes or shrink tubes to simplify separation by hand. Cutting the material is also possible.

Perforation cutter			PCU400/2,5	PCU400/10
To be used with			SQUIX 4.3, SQUIX 4, SQUIX 4.3 M, SQUIX 4 M, SQUIX 4.3 MT, SQUIX 4 MT	
Perforation	Web spacing	mm	2.5	10
	Web width	mm	0.5	
Material	Width	up to mm	85	
	Weight of cardboard	gr/m ²	60 - 300	
	Thickness	mm	0.05 - 1.1	
Cut length		from mm	5	
Material passage		from mm	2.5	
Cycle performance		cuts/min with material 1 mm high, no backfeed	100	
Stop printing if			cutter has not reached final position	

5.3



Stacker ST400 M providing a cutter

- 1 Printed materials are cut and collected. As soon as stacking has reached its maximum height, printing interrupts. Limitations may occur with stiff or curved materials. We recommend to have such applications tested by cab.
- 2 Devices can be set anywhere on a table with the help of a base frame.

Stacker providing a cutter			ST400 M
To be used with			SQUIX 4.3 M, SQUIX 4 M SQUIX 4.3 MT, SQUIX 4 MT
Material	Width	mm	20 - 100
	Weight of cardboard	gr/m ²	60 - 300
	Thickness	mm	0.05 - 0.8
Cut length		mm	20 - 150
Material passage		up to mm	1.2
Cycle performance		cuts/min with material 1 mm high, no backfeed	100
Stop printing if			cutter has not reached final position, paper jam, stacker cover open, stacking has reached maximum height
Stacking height		up to mm	100




Support table - label W x H

The table and the protective cover adapt to the label size. To be requested individually

Rewinding, unwinding with or without the use of a cardboard core



Guide plates RG enable labels to be rewound internally on peel-off printers. The peel-off plate is therefore replaced by a guide plate.

Guide plate		RG200	RG400	
	To be used with	SQUIX 2 P	SQUIX 4.3 P SQUIX 4 P	SQUIX 4.3 MP SQUIX 4 MP
	Material width up to mm	67	120	114
	Roll diameter up to mm	142		
	Tightening axle core diameters of mm	38.1 - 40		
	Winding	outside		

External rewinders ER1, ER2 to plug directly to a printer using screws. They pick up materials wound either on the outside or on the inside. An electronic swing arm keeps winding consistent and tight.

External rewriter	ER1/210	ER2/210
To be used with	SQUIX 4.3, SQUIX 4 SQUIX 4.3 M, SQUIX 4 M	SQUIX 6.3
Material width up to mm	120	180
Roll diameter up to mm	205	
Tightening axle core diameters of mm	76	
Winding	outside or inside	

External rewinders ER4, ER6 providing a built-in power supply unit. They operate also with printers other than cab. They pick up materials wound either on the outside or on the inside. An electronic swing arm keeps winding consistent and tight.

External rewriter	ER4/300	ER6/300
To be used with	SQUIX 4.3, SQUIX 4 SQUIX 4.3 M, SQUIX 4 M	SQUIX 6.3
Material width up to mm	120	180
Roll diameter up to mm	300	
Tightening axle core diameters of mm	76	
Winding	outside or inside	

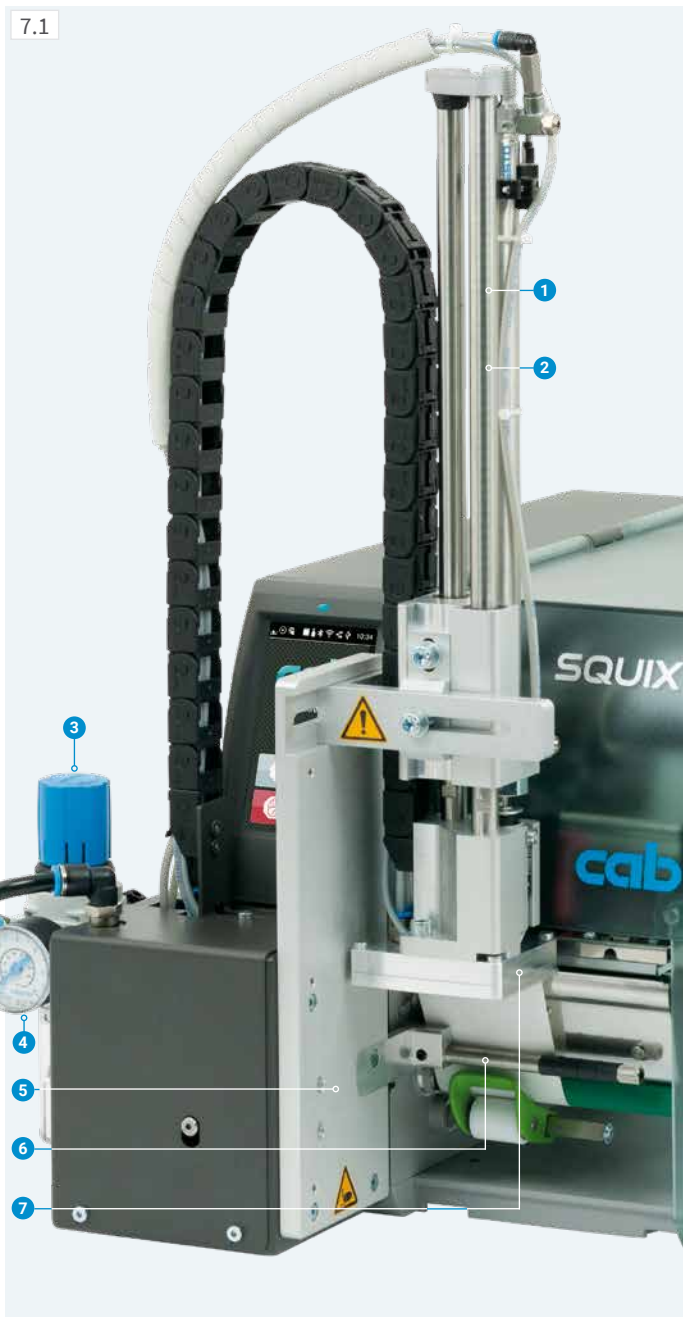
Kit to adapt
 ER4, ER6 to a SQUIX printer
 ER4, ER6 and EU4, EU6 to a SQUIX printer

External unwinders EU enable labels to be fed consistent even if rolls are heavy. They pick up materials wound either on the outside or on the inside.

External unwinder	EU4/300	EU6/300	
To be used with	SQUIX 4.3 SQUIX 4	SQUIX 4.3 M SQUIX 4 M SQUIX 4.3 MT SQUIX 4 MT	SQUIX 6.3
Material width up to mm	120	114	180
Roll diameter up to mm	300		
Core diameter up to mm	38.1		
adapter included mm	76		
Winding	outside or inside		

Kit to adapt
 EU4, EU6 to a SQUIX printer
 ER4, ER6 and EU4, EU6 to a SQUIX printer

Applicator S1000



Labeling in real time

A S1000 assembled to a SQUIX peel-off printer provides a cost-effective solution if operated semi-automatically or integrated in vertical orientation in production lines. A stroke cylinder applies the labels to products.

- 1 **Long service life**
The ball bearing guide bars are low-wear.
- 2 **Products of different heights**
can be labeled by means of a stroke cylinder. Various stroke lengths are provided.
- 3 **Compressed air regulation unit**
Micro filters prevent from contamination. Regulating the pressure ensures a permanent good labeling quality.
- 4 **Highly-reliable processes**
The supporting air, intake air and stroke speed may be adapted. If sensitive products and packagings are in use, the pressing force can be reduced to less than 10N (1 kg). To prevent intake ducts from contamination, they get purged after any labeling.
- 5 **Label sizes**
Labels 25 to 176 mm wide and 25 to 200 mm high can be applied.
- 6 **Supporting air**
to blow labels onto a pad
- 7 **Pad**
Labels are transferred to a pad and held there by vacuum. They move towards a product by means of a stroke cylinder.

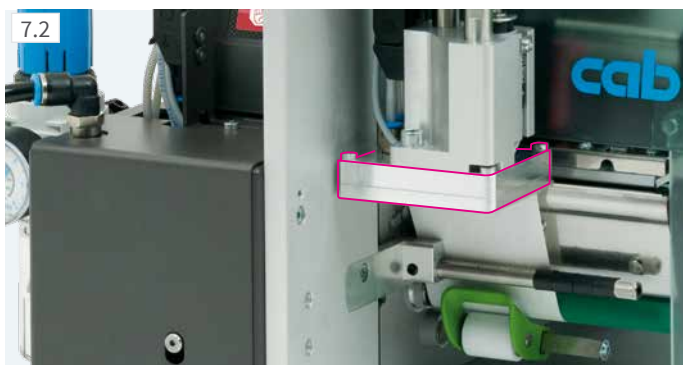
Pre-dispense button

to verify a labeling process. By pushing the button once, a label is printed and transferred to the applicator. By pushing the button once more, labeling is triggered.

Applicator		S1000-220	S1000-300	S1000-400
To be used with		SQUIX 2, SQUIX 4.3, SQUIX 4 SQUIX 4.3 M, SQUIX 4 M, SQUIX 6.3		
Cylinder stroke	mm	220	300	400
Pad stroke below the device	mm	64	144	244
Compressed air	bar	4.5		
Cycle rate	labels/min approx. ¹⁾	25		

¹⁾ calculated at a stroke of 100 mm below the device, with labels 100 mm high, at a print speed of 100 mm/s

Accessories

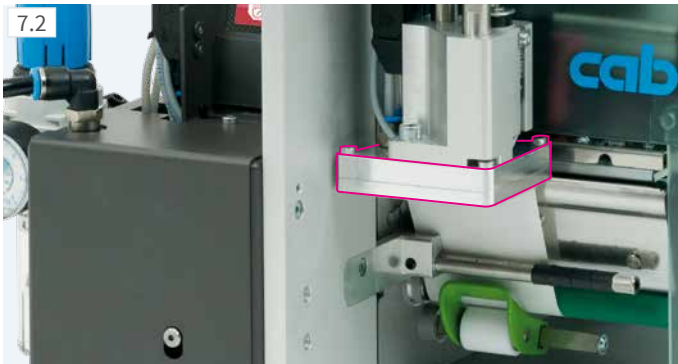


Universal pads

Drilled intake holes are arranged in a grid and covered by foil, to be pierced according to the size of a label.

Universal pad		A1021		A1021
To be used with		SQUIX 2	SQUIX 4.3 SQUIX 4	SQUIX 4.3 SQUIX 4
Label width	mm	25 - 63	25 - 70	25 - 90
Label height	mm	25 - 60		25 - 90
Product surface		flat		
Product height		various		
State of a product during labeling		at rest		

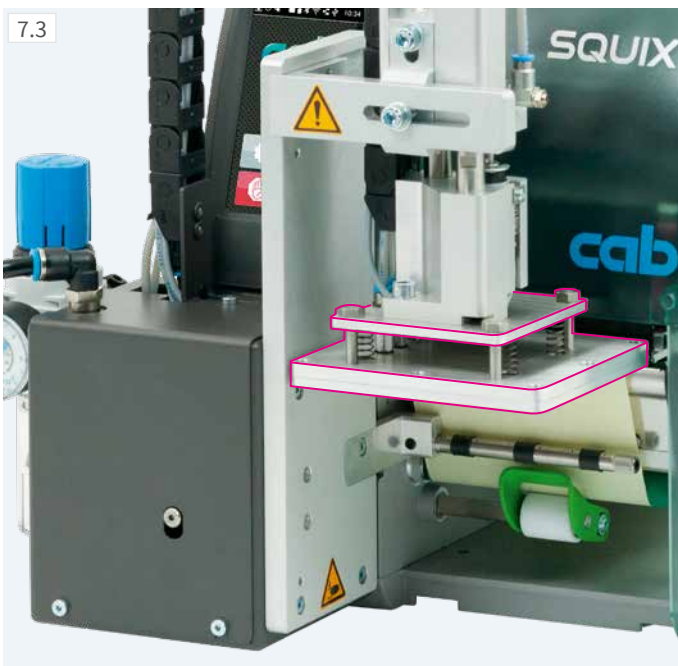
Applicator S1000 accessories



Tamp pads

are manufactured according to the size of a label.

Tamp pad		A1021		
To be used with		SQUIX 2	SQUIX 4.3 SQUIX 4	SQUIX 6.3
Label width	mm	25 - 63	25 - 116	50 - 176
Label height	mm	25 - 200		
Product surface		flat		
Product height		various		
State of a product during labeling		at rest		



Universal pads, spring-mounted

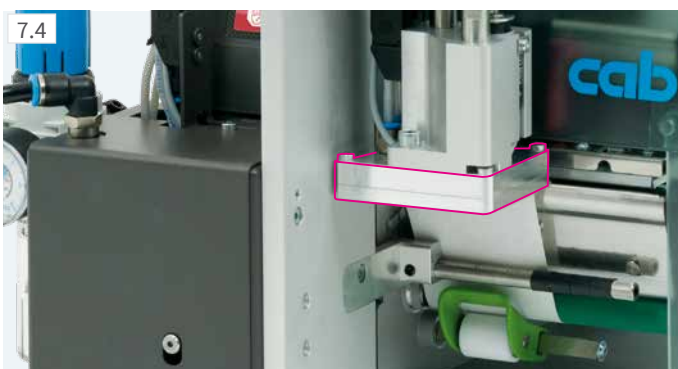
Pitch of spring enables labels to apply even on inclined surfaces. Drilled intake holes are arranged in a grid and covered by foil, to be pierced according to the size of a label.

Universal pad		A1321	A1321
To be used with		SQUIX 4.3, 4	SQUIX 4.3, 4
Label width	mm	25 - 116	25 - 116
Label height	mm	25 - 102	25 - 152
Product surface		flat	
Product height		various	
State of a product during labeling		at rest	

Tamp pads, spring-mounted

Pitch of spring enables labels to apply even on inclined surfaces. Manufacture according to the size of a label

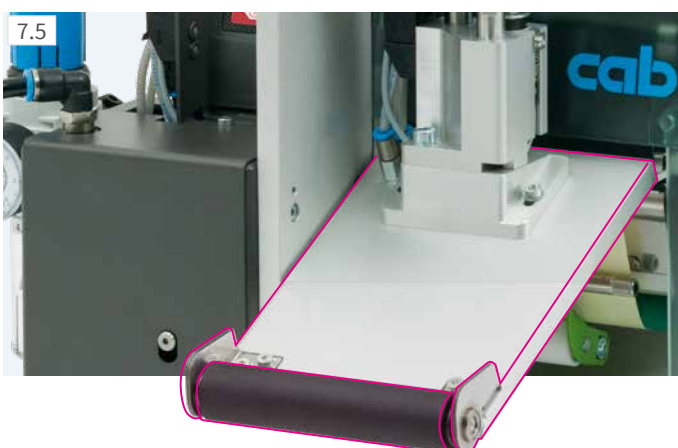
Tamp pad		A1321	
To be used with		SQUIX 4.3, 4	SQUIX 6.3
Label width	mm	25 - 116	50 - 176
Label height	mm	25 - 200	
Product surface		flat	
Product height		various	
State of a product during labeling		at rest	



Blow pads

to apply labels on products sensitive to pressure. A pad moves to a height fixed approx. 10 mm above a product to trigger labeling.

Blow pad		A2021		
To be used with		SQUIX 2	SQUIX 4.3, 4	SQUIX 6.3
Label width	mm	25 - 63	25 - 116	provided on request
Label height	mm	25 - 100		
Product surface		flat		
Product height		fixed		
State of a product during labeling		at rest or in motion		



Roll-on pads

Labels are fed to the roller of a pad during printing. The pad then moves to the product. Labels are picked up by the product in motion and rolled on.

Roll-on pad		A1411	
To be used with		SQUIX 4.3, 4	SQUIX 6.3
Label width	mm	25 - 116	50 - 176
Label height	mm	80 - 200	
Product surface		flat	
Product height		various	
State of a product during labeling		in motion	

Applicator S3200

7.6



Labeling in real time

A S3200 assembled to a SQUIX peel-off printer provides a cost-effective solution if operated semi-automatically or integrated in production lines. Printed labels are applied to products automatically. For this purpose, labels are set 45° to 95° to the horizontal by a rotary cylinder and move towards products by means of a short-stroke cylinder.

In terms of service life, pre-dispense, compressed air regulation, process reliability and supporting air, data correspond to the S1000 applicator (see page 18).

Applicator	S3200	
	SQUIX 2, SQUIX 4.3, SQUIX 4, SQUIX 4.3 M, SQUIX 4 M	
To be used with	4 M	
Rotary cylinder	45° - 95°	
Stroke cylinder	up to mm	30
Immersion depth	up to mm	5
Compressed air	bar	4.5
Cycle rate labels/min approx. ¹⁾	20	

¹⁾ calculated with labels 40 mm high, at a print speed of 100 mm/s

Tamp pads or blow pads

are manufactured according to the size of a label.

Tamp pad	A3200-1100	
To be used with	SQUIX 2	SQUIX 4.3, 4
Label width	mm 4 - 63	10 - 116
Label height	mm	6 - 80
Product surface	flat	
State of a product during labeling	at rest	
Blow pad	A3200-2100	
To be used with	SQUIX 2	SQUIX 4.3, 4
Label width	mm 10 - 63	10 - 116
Label height	mm	10 - 80
Product surface	flat	
State of a product during labeling	at rest or in motion	

Demand modules

7.9



Demand modules S5104, S5106

label products in motion on a conveyor. Positions are detected by a product sensor. As soon as peel-off has been triggered, the next label is printed. The speed of a product on the conveyor must adapt to the print speed. A reflective sensor detects positions.

Demand module	S5104	S5106
To be used with	SQUIX 4.3, SQUIX 4	SQUIX 6.3
Label width	mm 25 - 116	50 - 176
Label height	mm	25 - 210
Print line distance to the peel-off plate	mm	336 - 518
Product surface	flat	
Product height	fixed	
State of a product during labeling	in motion, speed adapted to the printer	
Cycle rate labels/min approx. ¹⁾	60	

¹⁾ calculated with labels 100 mm high, at a print speed of 100 mm/s

All-around labeler



All-around labeler

to label cylindric items on a 360° circumference. Products are laid onto the rollers and labeling is triggered via a hand switch or a foot switch.

Delivery includes a mount, a cable to connect to a SQUIX printer, and a foot switch

Tamp pad	A1021	M1021
To be used with	SQUIX 2	SQUIX 4.3, SQUIX 4
Label width mm	25 - 63	25 - 116
Label height mm	25 - 140	
Product diameter mm	12 - 40	
Product surface	cylindric	
State of a product during labeling	in rotary motion	

Assembly aids provided for SQUIX label printers



Mount

to assemble a labeling system and a product retainer

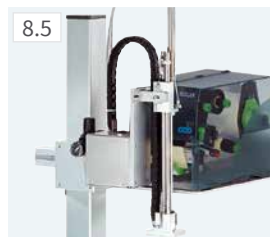
- 1 **Mounting plate**
to assemble a labeling system
- 2 **Profile**
aluminum square
40, 80, 120 mm; further lengths may be provided on request
- 3 **Base plate**
to assemble a product retainer
500 x 255 mm standard size



Floor stand

to enable a printer operate quickly and flexibly in any production line. Positions (i.e. heights, widths) on which products need to be labelled can be set in few steps. Four guide rollers on the carriage provide mobility. To be aligned on site using adjustable feet

Floor stand	1600
Total height mm	1,600
Labeling heights up to mm	1,400
Outreach to centre of label mm	230 - 500
Carriage dimensions W x H x D mm	600 x 140 x 860



Printer retainer

to fix and quick-lock a label printer

Label printers providing special covers or protective chassis

1.10



Printers providing a conductive ESD surface

available for all printer types

All the parts of a casing are manufactured according to DIN EN 61340-5-1:2016 to protect from electrostatic charge.

Surface resistant according to DIN IEC 60093 $\leq 10^4$ ohm; charge reduces from 1,000 V to 100 V in less than two seconds

The hinged cover with the upper device plate (as a unit) are provided as a spare part.

1.11



Printers for use in food applications

available for all printer types

Covers are magnetic so that splintered parts can be detected by metal detectors or x-ray inspection systems.

Blue color serves for optical differentiation from food.

The entire casing may be manufactured detectable on request.

The materials manufactured comply with food regulations such as EU Nr. 10/2011 and FDA CFR 21 177.2600.

9.3



Stainless steel chassis to protect in food applications

available for SQUIX 4 and SQUIX 6 printers

Labels are removed through the front.

The front has to be opened and the printer pulled out on telescopic rails to replace materials. Close the front for steam jet cleaning.

Protection class IP69K according to EN 60529

9.4



Chassis to protect from dust

available for SQUIX 4 and SQUIX 6 printers

Labels are removed through the front.

The fan with a filter provide overpressure and prevent from dust entering the chassis.

Protection class IP52 according to EN 60529

Chassis providing a suction nozzle to protect in cleanroom applications

available for SQUIX 4 and SQUIX 6 printers

Maintenance



Label sensors

unlock by touch to be pulled out.



Print heads

require few steps to be replaced.
In general, no adjustments are needed.



Print rollers

are quick and easy to remove using a screw.

ONE tool

is provided ready on a device to replace all the components
and assemble periphery.



Service

Trained cab technicians provide worldwide support
in maintenance and repair matters.

Send your printer to a cab service point or a selected service partner.
Your device will be checked and repaired within few workdays.
If required, a loan unit will bridge the gap.

You prefer maintenance and repair in your company?
Then make an appointment with our Service Department:
phone **+49 721 6626 300**, email: service.de@cab.de

Trainings

Refresh your know-how of cab devices
as regards efficient operation, service and repair.

Our trainings in Karlsruhe provide information
on how to operate a device, label design, software,
printer drivers, programming, database access
and how to integrate in a network or a superior ERP system.
We gladly send you comprehensive data on our current trainings.

**We also offer trainings adapted to your demands
- either at our premise in Karlsruhe or in your company.**



Delivery program of label printers

Pos.	Part no.	Label printers with left-aligned material guidance
1.1	5977030 5977031	Label printer SQUIX 2/300 Label printer SQUIX 2/600
1.2	5977032 5977033	Label printer SQUIX 2/300P Label printer SQUIX 2/600P
1.3	5977014 5977015 5977001 5977002	Label printer SQUIX 4.3/200 Label printer SQUIX 4/300 Label printer SQUIX 4/600
1.4	5977016 5977017 5977004 5977005	Label printer SQUIX 4.3/200P Label printer SQUIX 4.3/300P Label printer SQUIX 4/300P Label printer SQUIX 4/600P
1.5	5977034 5977035	Label printer SQUIX 6.3/200 Label printer SQUIX 6.3/300
1.6	5977036 5977037	Label printer SQUIX 6.3/200P Label printer SQUIX 6.3/300P
Pos.	Part no.	Label printers with centered material guidance
1.7	5977018 5977019 5977010 5977011	Label printer SQUIX 4.3/200M Label printer SQUIX 4.3/300M Label printer SQUIX 4/300M Label printer SQUIX 4/600M
1.8	5977022 5977023 5977007 5977008	Label printer SQUIX 4.3/200MP Label printer SQUIX 4.3/300MP Label printer SQUIX 4/300MP Label printer SQUIX 4/600MP
1.9	5977024 5977012 5977025	Label printer SQUIX 4.3/300MT Label printer SQUIX 4/300MT Label printer SQUIX 4/600MT

Pos.	Part no.	Optional label printers
1.10	5977xxx.124	Printers providing an ESD surface Label printer SQUIX x/xxx-ESD „x“ - device Pos. 1.1-1.5
1.11	5977xxx.122	Printers for use in food applications Label printer SQUIX x/xxx-FOOD „x“ - device Pos. 1.1-1.5


x - user-specific part no. following request

Pos.	Part no.	Label printers with cutter CSQ
1.12	5977014.648 5977018.648 5977001.648 5977010.648 5977002.648 5977011.648	Label printer SQUIX 4.3/200-C1 Label printer SQUIX 4.3/200M-C1 Label printer SQUIX 4/300-C1 Label printer SQUIX 4/300M-C1 Label printer SQUIX 4/600-C1 Label printer SQUIX 4/600M-C1
1.13	5977014.649 5977018.649 5977001.649 5977010.649 5977002.649 5977011.649	Label printer SQUIX 4.3/200-C2 Label printer SQUIX 4.3/200M-C2 Label printer SQUIX 4/300-C2 Label printer SQUIX 4/300M-C2 Label printer SQUIX 4/600-C2 Label printer SQUIX 4/600M-C2

Scope of delivery

Label printer
Power cable type E+F, length 1.8 m
Connecting USB cable, length 1.8 m
USB WLAN stick 2.4 GHz 802.11b/g/n
Instructions DE/EN

Online



Instructions in 30 languages
Configuration manuals DE/EN/FR
Service manuals DE/EN
Spare parts lists DE/EN
Programming manual EN
Windows printer drivers WHQL certified for

Windows Vista	Server 2008
Windows 7	Server 2008 R2
Windows 8	Server 2012
Windows 8.1	Server 2012 R2
Windows 10	Server 2016
	Server 2019

Apple Mac OS X printer drivers DE/EN/FR
Linux printer drivers DE/EN/FR
cablabel S3 Lite software
cablabel S3 Viewer
Database Connector


<https://setup.cab.de/en>

Pos.	Part no.	Wear parts	
2.1	5977384.001 5977385.001	Print head 2/300 Print head 2/600	
	5977382.001 5977383.001	Print head 4.3/200 Print head 4.3/300	
	5977444.001 5977380.001	Print head 4/300 Print head 4/600	
	5977386.001 5977387.001	Print head 6.3/200 Print head 6.3/300	
2.2	5954102.001 5954180.001 5954245.001	Print roller DR2 Print roller DR4 Print roller DR6	
	2.3	5954104.001 5954183.001 5954246.001	Guide roller RR2 Guide roller RR4 Guide roller RR6

Delivery program of accessories

Pos.	Part no.		Pos.	Part no.	Interfaces, switches	
2.4		5953700.001	Print roller DR4-M25	3.1		5977767 Digital I/O interface
		5953701.001	Print roller DR4-M50	3.2		5917651 I/O interface plug, SUB-D, 25 pins
		5953702.001	Print roller DR4-M80	3.3		5948205 Label selection - I/O box
2.5		5954978.001	Print roller DRS2	3.4		5955710 Hand switch TR2
		5954985.001	Print roller DRS4	3.5		5955711 Foot switch
		5954979.001	Print roller DRS6			
2.6		6010186	External operation panel	Pos. Part no. Connecting cable		
		5907718	Connecting USB cable, length 1.8 m	4.1		5550818 Connecting RS232-C cable 9/9 pins, length 3 m
		5907730	Connecting USB cable, length 3 m			
		5907750	Connecting USB cable, length 5 m			
		5907760	Connecting USB cable, length 11 m			
		5907765	Connecting USB cable, length 16 m			
2.7		5977797	Antistatic brush 2"	Pos. Part no. Cutting, perforation, stacking		
		5977339	Antistatic brush 4" / 6"	5.1		5979032 5978900 5979033 Cutter CU200 Cutter CU400 Cutter CU600
2.8		5959622	Adapter 100			
2.9		5977370	SD memory card	5.2		5978901 5978920 Perforation cutter PCU400/2,5 Perforation cutter PCU400/10
2.10		5977730	USB memory stick			
2.11		5977731	USB WLAN stick with a rod antenna 2.4 GHz 802.11b/g/n + 5 GHz a/n/ac	5.3		5978902 Stacker ST400 M providing a cutter and a base frame
2.12		5977732	USB Bluetooth adapter			
2.13		5977840	Scanner CC200-SQ	5.4		5984550 5984565 Cutter CSQ 401 Cutter CSQ 402
Pos. Part no. Peel-off			Pos. Part no. Rewinding, unwinding			
2.14		5977585	Present sensor PS800	6.1		5979031 5978903 Guide plate RG200 Guide plate RG400
2.15		5984482	Present sensor PS 2/900			
		5977538	Present sensor PS 4/900			
2.16		5977735	Present sensor PS1000 MP	6.3		5948102.597 5943251.597 External rewinder ER1/210 External rewinder ER2/210
2.17		5977798	Extended peel-off plate DP210			
		5978908	Extended peel-off plate DP410			
		5977799	Extended peel-off plate DP610			
2.18		5978909	Reflective product sensor	6.5		5946090 5946420 External rewinder ER4/300 External rewinder ER6/300
2.18		5978909	Reflective product sensor	6.6		5946091 5946421 External unwinder EU4/300 External unwinder EU6/300

Delivery program of accessories

Pos.	Part no.	Applicators, demand modules
7.1	5976086 5976087 5976088	Applicator S1000-220 Applicator S1000-300 Applicator S1000-400
7.2	5949072	Universal pad A1021 up to 70 x 60
	5949075	Universal pad A1021 up to 90 x 90
	xxxxxxx	Tamp pad A1021 W x H
7.3	5949076	Universal pad A1321 up to 116 x 102
	5949077	Universal pad A1321 up to 116 x 152
	xxxxxxx	Tamp pad A1321 W x H
7.4	xxxxxxx	Blow pad A2021 W x H
7.5	xxxxxxx	Roll-on pad A1411 W x H
7.6	5976085	Applicator S3200
7.7	xxxxxxx	Tamp pad A3200-1100 W x H
7.8	xxxxxxx	Blow pad A3200-2100 W x H
7.9	5976083 5979035	Demand module S5104 Demand module S5106
7.10	5976084	All-around labeler
	5979089 5550999 8930933.001	Mount Cable to connect to a SQUIX printer Foot switch
	5979509	Tube applicator AXON 2 providing a TRV transport roller a tray a peel-off plate 56
7.11		

x - user specific part no. following request

Pos.	Part no.	Assembly aids
8.1	5979036 5978910 5978923	Mounting plate SQUIX 2 Mounting plate SQUIX 4 Mounting plate SQUIX 6
8.2	5958365 5965929 5971136	Profile 40 Profile 80 Profile 120 further lengths provided on request
8.3	5961203	Base plate 500 x 255
8.4	5947400	Floor stand 1600
8.5	5979037 5978922 5979038	Printer retainer SQUIX 2 Printer retainer SQUIX 4 Printer retainer SQUIX 6
Pos.	Part no.	Special covers
9.1	5977771.001 5977763.001 5977772.001	Hinged cover SQUIX 2-ESD Hinged cover SQUIX 4-ESD Hinged cover SQUIX 6-ESD
9.2	5977773.001 5977764.001 5977774.001	Hinged cover SQUIX 2-FOOD Hinged cover SQUIX 4-FOOD Hinged cover SQUIX 6-FOOD
Pos.	Part no.	Protective chassis
9.3	5979071 5979305	Stainless steel chassis SQUIX 4 Stainless steel chassis SQUIX 6
9.4	5979080	Chassis SQUIX 4 220 V to protect from dust
	5979300	Chassis SQUIX 6 220 V to protect from dust
	5979080.126 5979300.126	Chassis SQUIX 4 to protect in cleanroom applications Chassis SQUIX 6 to protect in cleanroom applications
Pos.	Part no.	Label software
11.7	Bundle	cablabel S3 Lite (download on cab.de/en)
	5588001	cablabel S3 Pro 1 WS
	5588100	cablabel S3 Pro 5 WS
	5588101	cablabel S3 Pro 10 WS
	5588150	cablabel S3 Pro 1 additional licence
	5588151	cablabel S3 Pro 4 additional licences
	5588152	cablabel S3 Pro 9 additional licences
	5588002	cablabel S3 Print 1 WS
	5588105	cablabel S3 Print 5 WS
	5588106	cablabel S3 Print 10 WS
5588155	cablabel S3 Print 1 additional licence	
5588156	cablabel S3 Print 4 additional licences	
5588157	cablabel S3 Print 9 additional licences	
	in preparation	cablabel S3 Print Server
11.10	9009950	Programming manual EN, printed copy

cab product overview

Label printers
MACH1, MACH2



Label printers
EOS 2



Label printers
EOS 5



Label printers
MACH 4S



Label printers
SQUIX 2



Label printers
SQUIX 4



Label printers
SQUIX 6.3



Label printer
A8+



Label printer
XD4T double-sided



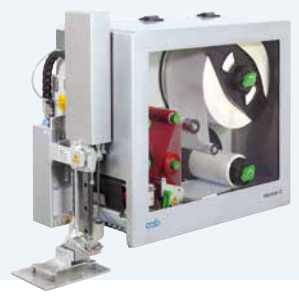
Label printers
XC two-coloured



Print and apply systems
HERMES Q



Print and apply systems
Hermes C two-coloured



Tube labeling systems
AXON



Print modules
PX Q



Labels and ribbons



Label software
cablabel S3



Label dispensers
HS, VS



Labeling heads
IXOR



Marking lasers
XENO 4



Laser marking systems



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www.cab.de

France
cab Technologies S.à.r.l.
Niedermodern
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